

Melchers Techimport GmbH · Schlachte 39/40 · 28195 Bremen

样品检查表 [Sample Checklist]

1. 气泡图 [Make copy of drawing with drop stamp]

所有尺寸项目 [All dimensional items]
材料报告 [Material specifications]
图纸上其它要求 [Other drawing requirements]
重量 [Weight]

2. 检验报告 [Inspection report]

订单号 [Add PO number]
部件名称 [Add part name]
图纸号 [Add drawing number]
部件重量（样品请称重） [Add weight of part (please weigh sample)]
样品检验序号 [Number of measured samples]
检验项目的结论: 是/否 [All items are to be assessed with i.O. / n.i.O.]
模具是多模穴的要检验每个模穴的产品
[For tools with several cavity/nests please measure each cavity]

3. 材料报告 [Material report]

钢/铝合金 [For steel / aluminum]

原材料证书（加盖供应商质检章并标注订单号），扫描件必须清晰可读
[Raw Material Certificate (use company stamp and add project number), Scan must be readable]
列出并确认图纸上的要求（例如：热处理，表面）
[List and confirm drawing requirements (e.g. heat treatment, surface)]
硬度测量在产品本体合适位置测量
[Identify Material by means of hardness test carried out on the component]

塑料 [For plastics]

材质证书 [Raw Material certificate]

4. 样品 [Samples]

测量的样品应同初始样品检验报告一起，并根据尺寸记录进行标记。样品的编号和报告上的编号必须一致，**还需提供样品照片**。 [The measured samples shall be attached to the initial sample inspection report and marked according to the dimensional records. The numbers of the samples and the report must match, need to sample photo.]



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**GESELLSCHAFT MIT
BESCHRÄNKTER HAFTUNG**
Amtsgericht Bremen HRB 15834
USt-Id Nr.: DE 811755795

COMMERZBANK AG, BREMEN
SWIFT-BIC: DRESDEFF290
IBAN: DE64 2908 0010 0101 3063 00

Germany

Hong Kong

Mainland China

Singapore

Malaysia

Indonesia

Taiwan

South Korea

Sri Lanka

Thailand

Vietnam

Philippines

Myanmar

Cambodia

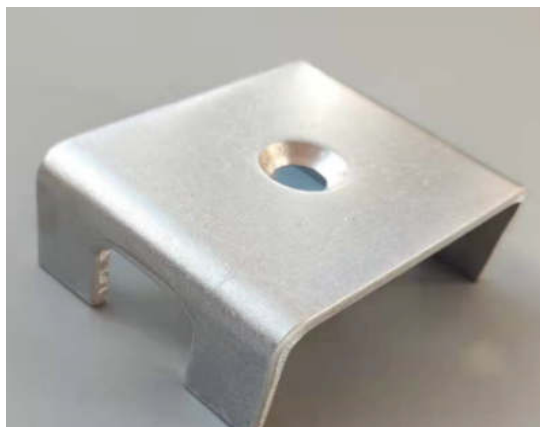
Pakistan

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08				Date	Name	Designation: Look 22	
07				Designed	02.08.2010		R
06				Approved	03.09.2010		Winte
05				Material:	EN AW 5754 H111  13		
04	Dimension drill hole, material, radii	17.11.2021	AMG	Surface:	blank		
03	Tolerance changed	04.11.2011	Renz	Weight:	ca. 68.3 g/pc	Scale: 1:1	Drawing no.: 04-000-05 A4
02	Amendment	-	-				
01	Original drawing						
Index	Revision	Date	Name	Item no.: 1003317 All dimensions in mm			
				Tolerance ISO 8015		General tolerance DIN ISO 2768mK	Sheet 1 of 1

例子/Example

Inspection form 检验模板



Order no.合同号	3525 MS	Conclusion总结		
Drawing No. 图纸号	04-000-05	Approved通过	☒	
Article name 名称	Lock 22	Accepted接受	☐	
		Reprocess返工	☐	
		Reject 报废	☐	
SIF no.检验模板编号	SIF-JH-04-000-05-V	Packing包装		
Exp. batch qty. 预计数量	10	Specification描述	Request要求	Actual实测
Actual batch qty 实际数量	10	Carton纸箱		
Exp. finish date预定完成日期	1月10日	Qty/carton数量		
Act. finish date实际完成日期	1月13日	Size尺寸		
Checking qty.检验数量	10	Pallet托盘		
Checking date检验日期	1月19日	Qty/Pallet数量		
QC 检验员	Xu	Pallet Size尺寸		

No.序号	Specification描述	Method 检验方法	1	2	3	4	5	6	7	8	9	10	Conclusion n结论	Remark备注
	Burr free, No sharp edges无毛刺	V	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	
	Appearance 外观	V	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	
1	90°±1°	7	90	90	90	90	90	90	90	90	90	90	OK	
2	R7	4	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	
3	R3	4	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	
4	4±0.1	1	3.99	4.01	3.99	3.98	4.01	4	4.02	4	3.98	3.98	OK	
5	68±0.4	1	68.12	68.04	68.09	68.13	67.98	68.02	68.11	67.95	68.11	68.08	OK	
6	30.5±0.5	3	30.33	30.58	30.42	30.41	30.49	30.42	30.35	30.29	30.44	30.45	OK	
7	R6	4	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	
8	26±0.2	1	26.02	25.92	25.96	25.93	25.99	25.96	25.95	26.01	26.12	25.93	OK	
9	20±0.2	3	19.84	19.92	19.82	19.87	19.92	19.85	19.93	19.94	19.85	19.87	OK	
10	60 +0.5/-0.2	1	60.19	60.16	60.22	60.18	60.19	60.19	60.2	60.18	60.16	60.17	OK	
11	9.4 +1.4/0	1	10.27	10.39	10.57	10.46	10.32	10.42	10.52	10.3	10.29	10.26	OK	
12	76±0.4	1	76.36	76.33	76.34	76.33	76.28	76.33	76.38	76.29	76.32	76.34		
13/14	重量 weight	scale	66.5	66.7	66.5	66.5	66.5	66.5	66.4	66.7	66.4	66.5		5754 H111

Testing Methods 检验方法	1. Caliper卡尺 6. Thread gauge螺纹规 11. Roughness comparison specimens粗糙度对比块	2. Micrometer千分尺 7. Protractor角度尺 V. Visual 目视	3. Height gauge高度尺 8. Feeler gauge厚薄规	4. Radius gauge R规 9. Projector投影仪 NM. Not measureable	5. Thickness gauge 膜厚仪 10. Dial indicator百分表 15. Test tool检测工装	工装照片
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Material Certificate for PO 3525 MS

质量证明书 QUALITY CERTIFICATE										
品名 Product	批号 Lot No	合金状态 Alloy And Temper		规格 (mm) Dimension						
铝板/铝带	SYH2105N6474	5754 H111		4.0*1250*2500						
技术标准 Technique Standard		GB/T3880-2012		化学成分标准 Composition Standard			GB/T3190-2008			
化学成分 % Chemical Composition										
元素 Element	Si	Fe	Cu	Mn	Mg	Cr	Zn	Na	Ti	Al
实测值 Measured Value	0.085	0.30	0.021	0.085	2.82	0.022	0.013	---	0.025	---
力学性能 Mechanical Property										
取样方法 Sampling Method	抗拉强度 (MPa) Tensile Strength		屈服强度 (MPa) Yield Strength		延伸率 (%) Elongation					
横向	标准值 Standard Value	实测值 Measured Value	标准值 Standard Value	实测值 Measured Value	标准值 Standard Value		实测值 Measured Value			
	223		---		---		22			
杯突 Cup Bulge	标准值 Standard Value		制耳率 (%) Earing		标准值 Standard Value		标准值 Standard Value			
	实测值 Measured Value		---		实测值 Measured Value		---			
90° 折弯 90° bend	合格		其他 Others		合格					
表面质量 Surface Control	合格		几何尺寸 Dimension Control		合格					
综合判定 Overall Conclusion	合格									

 填表人: 杨纲纲
Inspector:

 审批人: 杨峰
Approver:

 日期: 2021 年 12 月 30 日
Date:


METAL PROCESSING CO., LTD

